# NO. FL9023091146US

# PCT

WORLD INTELLECTUAL PROPER International Bur



INTERNATIONAL APPLICATION PUBLISHED UNDER

9608570**A**1

(51) International Patent Classification 6: C12N 15/62, 15/85, 5/10, C07K 14/705, 14/16, 16/00

A1

(11) International Publication Number:

WO 96/08570

(43) International Publication Date:

21 March 1996 (21.03.96)

(21) International Application Number:

PCT/US95/11720

(22) International Filing Date:

14 September 1995 (14.09.95)

(30) Priority Data:

08/305,700

- 14 September 1994 (14.09.94) US
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(81) Designated States: AU, CA, JP, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT,

### Published

With international search report.

Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.

(54) Title: EXPRESSION AND EXPORT TECHNOLOGY OF PROTEINS AS IMMUNOFUSINS

### (57) Abstract

Disclosed are DNAs produced by recombinant techniques for inducing the expression and subsequent secretion of a target protein. The DNAs encode, in their 5' to 3' direction, a secretion cassette, including a signal sequence and an immunoglobulin Fc region, and a target protein. The DNAs can be transfected into a host cell for the expression, production and subsequent secretion of the target protein as a fusion protein. The secreted protein can be collected from the extracellular space, and further purified as desired. The secreted fusion protein additionally can be proteolytically cleaved to release the target protein from the secretion cassette.

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# EXPRESSION AND EXPORT TECHNOLOGY OF PROTEINS AS IMMUNOFUSINS

This patent application is a continuation-in-part of U.S. Serial Number 08/305,700, filed on September 14, 1994.

#### 5 Background

The invention relates to fusion protein expression systems for use in mammalian cells that enhance the production of a given target protein. More specifically, the invention relates to a secretion cassette, comprised of a mammalian signal peptide and a portion of mammalian immunoglobulins, which, when used as the amino-terminal fusion partner to the target protein, generally leads to high level expression and secretion of the fusion product. Such fusion proteins are useful, for example, for the production and extracellular 15 collection of target proteins without the need for lysis of a host cell. The invention is perhaps most useful for the expression of target proteins which are not normally secreted from a host cell, are secreted at low levels from a host cell, or are toxic or otherwise deleterious to a host cell.

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Expression systems employing gene fusion constructs have been used to enhance the production of proteins in bacteria. Employing a bacterial protein that is normally expressed at a very high level as the amino-terminal fusion partner of a fusion protein helps to ensure 25 efficient transcription and translation of the message, and in some cases the secretion and solubilization of the fusion protein (Smith and Johnson (1988) Gene 67:31; Hopp et al. (1988) Biotechnology 6:1204; La Vallie et al. (1993) Biotechnology 11:187).

The major goal of expression of recombinant fusion proteins in 30 mammalian cells has been to confer novel properties to the hybrid molecules, e.g., targeting of a cytokine or toxin in vivo, Fc receptor binding, complement fixation, protein A binding, increasing the halflife, and crossing the blood-brain barrier. Examples of recombinant 35 fusion proteins produced in mammalian cells include cytokine

immunoconjugates (Gillies et al. (1992) Proc. Natl. Acad. Sci. USA 89:1428; Gillies et al. (1993) Bioconjugate Chemistry 4:230), immunoadhesins (Capon et al. (1989) Nature 337:525), immunotoxins (Chaudhary et al. (1989) Nature 339:394), and a nerve growth factor 5 conjugate (Friden et al. (1993) Science 259:373). Each of the foregoing publications is incorporated herein by reference. Proteins produced in mammalian cells often do not have the solubility and secretion problems encountered in bacterial expression. The use of gene fusion constructs to enhance the production or secretion of a 10 target protein in a mammalian system has not been explored fully.

It is the object of the invention to provide DNAs which facilitate the production and secretion of a target protein. In particular, objects of the invention are to provide novel DNAs which: facilitate 15 efficient production and secretion of hard to express proteins, such as nuclear proteins, regulatory proteins and proteins which otherwise may be toxic to a host cell, and can be adapted to any target polypeptide of interest which can be coded for and expressed in a host organism; to provide DNA constructs for the rapid and efficient production and secretion of proteins in a variety of host cells; and to provide a 20 method for the production, secretion and collection of genetically engineered proteins, including non-native, biosynthetic, or otherwise artificial proteins, such as proteins which have been created by rational design. Other objects of the invention are to provide DNA 25 sequences which, when fused to a polynucleotide encoding a target protein, encode a fusion polypeptide which can be purified using common reagents and techniques, and to interpose a proteolytic cleavage site between the encoded secretion cassette and the encoded target protein such that the secretion cassette can be cleaved from the target protein and the target protein can be purified independently. Still another 30 object is to provide a procedure which is both efficient and inexpensive.

These and other objects of the invention will be apparent from the 35 description, drawings, and claims that follow.

- 3 -

#### Summary Of The Invention

The present invention features a DNA of general applicability for production and secretion of fusion proteins. The DNA comprises a secretion cassette, as the amino-terminal fusion partner, and a target protein, and is termed herein an "immunofusin". The invention provides, in its various aspects, a recombinant DNA encoding the immunofusin, and methods of producing the encoded immunofusin protein. The immunofusin is a DNA which comprises a polynucleotide encoding a 10 secretion cassette, comprising in its 5' to 3' direction a signal sequence and an immunoglobulin Fc region, and a polynucleotide encoding a target protein fused to the 3' end of the secretion cassette. A secretion cassette of the invention, once constructed, can be fused to various target proteins. Additionally, one can optimize the sequences 15 which regulate the expression of a secretion cassette, and hence the expression of the immunofusin. The resultant DNA can be expressed at high levels in a host cell, and the fusion protein is efficiently produced and secreted from the host cell. The secreted immunofusin can be collected from the culture media without the need for lysis of the 20 host cell, and can be assayed for activity or purified using common reagents as desired.

The portion of the DNA encoding the signal sequence preferably encodes a peptide segment which directs the secretion of the immunofusin protein and is thereafter cleaved. As used in the specification and claims, "immunoglobulin Fc region" means the carboxyl-terminal portion of an immunoglobulin heavy chain constant region. As is known, each immunoglobulin heavy chain constant region is comprised of four or five domains. The domains are named 30 sequentially as follows: CH1-hinge-CH2-CH3(-CH4), and the Fc region of each immunoglobulin subclass lacks at least the CH1 domain. As is apparent from a review of the DNA sequences of the immunoglobulin subclasses, the DNA sequences of the heavy chain domains have crosshomology among the immunoglobulin classes, e.g., the CH2 domain of IgG is tomologous to the CH2 domain of IgA and IgD, and to the CH3 domain of IgM and IgE. The portion of the DNA encoding the immunoglobulin Fc

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region preferably comprises at least a portion of a hinge domain, and a CH3 domain of Fcy or the homologous domains in any of IgA, IgD, IgE, or IgM. The immunoglobulin Fc region also preferably comprises at least a portion of the DNA encoding a hinge and a CH3 domain of Fcy or the homologous domains in any of IgA, IgD, IgE or IgM.

The currently preferred secretion cassette is a polynucleotide encoding, in its 5' to 3' direction, the signal sequence of an immunoglobulin light chain gene and the Pcyl region of the human immunoglobulin  $\gamma$ 1 gene. The Fc $\gamma$ 1 region of the immunoglobulin  $\gamma$ 1 gene includes at least a portion of the hinge domain and CH3 domain, or at least a portion of the hinge domain, CH2 domain and CH3 domain. The DNA encoding the secretion cassette can be in its genomic configuration or its cDNA configuration. However, the studies described below use a secretion cassette in the genomic configuration. The use of human Fcyl as the Fc region sequence has several advantages. For example, if the fusion protein is to be used as a biopharmaceutical, the Fcyl domain may confer the effector function activities to the fusion protein. effector function activities include the biological activities such as complement fixation, antibody-directed cellular cytotoxicity, ability for placental transfer, and a longer serum half-life. The Fc domain also provides for detection by anti-Fc ELISA and purification through binding to Staphylococcus aureus protein A ("Protein A"). In certain applications it may be desirable to delete specific effector functions from the Fc region, such as Fc receptor binding or complement fixation.

In another embodiment the Fc region can be a murine immunoglobulin gene. The use of murine Fc as the Fc region can have advantages. For example, if the fusion protein is to be used for the preparation of proteins in mice, then the murine Fc region will not elicit an immune response in the host animal. The Fc domain may confer the effector function activities to the fusion protein, and allow for detection of the fusion protein by anti-Fc ELISA and purification through binding to Protein A. In certain applications it may be desirable to delete specific effector functions from the Fc region.

- 5 -

In another embodiment the DNA sequence encodes a proteolytic cleavage site interposed between the secretion cassette and the target protein. A cleavage site provides for the proteolytic cleavage of the encoded fusion protein thus separating the Fc domain from the target protein. As used herein, "proteolytic cleavage site" is understood to mean the amino acid sequences which are cleaved by a proteolytic enzyme or other proteolytic cleavage agents. As will be described in more detail below, useful proteolytic cleavage sites include amino acids sequences which are recognized by proteolytic enzymes such as trypsin, plasmin or enterokinase K.

In a preferred embodiment the target protein sequence encodes prostate specific membrane antigen, PSMA. PSMA is a type II membrane protein, thus the extracellular domain, or soluble form of the protein, is utilized as the target protein sequence. The encoded soluble form of PSMA can be a human sequence such as the sequence provided in Israeli et al. (1993) Cancer Res., 53:227-ff.

In another preferred embodiment the target protein sequence encodes the protein gp120. The envelope protein gp120 of human immunodeficiency virus is a glycoprotein which is expressed in infected cells as a polyprotein, gp160, and then cleaved by a cellular protease to gp120 and gp41. The nucleotide sequence and amino acid sequence of gp120 is provided in Ratner et al., 1985, Nature, 313:277-ff.

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In another aspect, the DNA sequence of the invention is integrated within a replicable expression vector. As used herein, "vector" is understood to mean any nucleic acid comprising a nucleotide sequence of interest and competent to be incorporated into a host cell and to be recombined with and integrated into the host cell genome, or to replicate autonomously as an episome. Such vectors include linear nucleic acids, plasmids, phagemids, cosmids and the like. A preferred expression vector is pdC, in which the transcription of the immunofusin DNA is placed under the control of the enhancer and promoter of the 35 human cytomegalovirus. The vector pdC was derived from pdEMp, which is described in Lo et al. 1991, Biochim. Biophys. Acta 1088:712 (which

publication is incorporated herein by reference) as follows. The Sall-XhoI fragment containing the original enhancer and promoter sequence were replaced by the enhancer and promoter of the human cytomegalovirus by standard molecular biology techniques. The enhancer and promoter sequence of the human cytomegalovirus used was derived from nucleotides -601 to +7 of the sequence provided in Boshart et al., 1985, Cell 41:521, which is incorporated herein by reference. The vector also contains the mutant dihydrofolate reductase gene as a selection marker (Simonsen and Levinson (1983) Proc. Nat. Acad. Sci. USA 80:2495, incorporated herein by reference).

An appropriate host cell can be transformed or transfected with the DNA sequence of the invention, and utilized for the expression and secretion of a target protein. Currently preferred host cells for use in the invention include immortal hybridoma cells, myeloma cells, 293 cells, Chinese hamster ovary cells, Hela cells, and COS cells. As used herein, "gene expression" or "expression of a target protein" is understood to refer to the transcription of the DNA sequence, translation of the mRNA transcript, and secretion of the fusion protein product.

The method of the invention involves providing a DNA sequence encoding an immunofusin, transfecting the DNA sequence into a host cell by an available transfection or transformation technique, culturing the transfected host cell in a suitable media under conditions which promote the expression and secretion of the immunofusin, and collecting the fusion protein from the extracellular media. When desired, the target protein may be cleaved from the secretion cassette either before or after it is collected from the extracellular media.

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Other advantages and features of the invention will be apparent from the description, drawings, and claims which follow.

- 7 -

## Brief Description of the Drawing

The Figures 1A-D are a schematic illustration of an immunofusin.

Figure 1A, "DNA," illustrates the DNA encoding an immunofusin protein.

5 Figure 1B, "Fused Protein 1," illustrates the immunofusin protein prior to cleavage of the signal sequence. Figure 1C, "Fused Protein 2," illustrates the immunofusin protein after cleavage of the signal sequence. Figure 1D, "Target Protein," illustrates the target protein portion of an immunofusin protein after cleavage of the immunofusin protein at the cleavage site which is interposed between the Fc region and the target protein.

WO 96/08570 PCT/US95/11720

-8-

#### Detailed Description

The present invention is a DNA comprising a polynucleotide encoding, in the 5' to 3' direction, a signal sequence, an Fc region of an immunoglobulin, and a target protein. This approach to the expression and subsequent secretion of a target protein is superior to the existing techniques because of the choice and the configuration of the secretion cassette which is placed at the 5' end of the fusion construct. Additionally, the regulatory sequences which direct the expression of the secretion cassette can be optimized, and the optimized secretion cassette can be paired with numerous target proteins, thus allowing for the efficient production of numerous fusion proteins.

The production of the immunofusin proteins is characterized as efficient and high level, because the target protein has been produced at the level of several micrograms/milliliter using the DNAs and methods according to the invention. Previously, workers in the art have rarely quantitated the expression levels of hard to express proteins due to the low levels of expression that are obtained in the known mammalian expression systems and the difficulties faced in quantitating proteins by techniques such as western blotting and RIA. Prior to the teachings of this invention, expression of microgram per milliliter of hard to express proteins would often be attempted using bacterial expression systems.

This invention is based on the concept that the ease of production and collection of a target protein could be improved if the polypeptide of interest were linked to an immunoglobulin Fc domain and the fusion protein were expressed in a host cell, in particular a complementary host cell which naturally expresses the immunoglobulin, such that the fusion protein would be readily secreted from the host cell. In addition to promoting the secretion of the fusion protein from the host cell, the Fc region can further be exploited to aid in the purification of the fused polypeptide. The general approach of the invention involves the construction of recombinant DNA which encodes a fused

-9-

polyp ptide, which upon expression, results in expression of a secretion cassette linked to a target protein, i.e., a protein of interest having potential or demonstrable utility.

5 The overall structure of the preferred DNA of the invention, the fusion protein it encodes, the form of the protein which is most often secreted and the target protein product after enzymatic cleavage are illustrated schematically in Figures 1A-D. Reference characters in the DNA, Figure 1A, are carried over into the protein, Figures 1B-D, as 10 corresponding primed characters. The DNA which encodes the immunofusin is shown between the start and the stop markers on the illustrated DNA sequence, Figure 1A. Upstream regulatory elements are shown at the 5' end of the DNA and are labeled "regulatory sequences". The DNA is composed of three distinct polynucleotides which are linked together. 15 In Figure 1A, 3' of the regulatory sequences, which may be optimized for each secretion cassette, is a first DNA 8 which encodes a secretion cassette comprising two of the three polynucleotides: 1) a signal sequence 10, and 2) an immunoglobulin Fcy region 12. The immunoglobulin Fcy region is comprised of three subregions: 1) a hinge 20 region 14, 2) a CH2 region 16, and a CH3 region 20. Attached to the 3' end of the DNA encoding the secretion cassette is the third polynucleotide, a DNA encoding the target protein 24. Optionally, DNA encoding a proteolytic cleavage site 22 can be interposed between the DNA encoding the CH3 region of the immunoglobulin Fcy region and the 25 DNA encoding the target protein.

The encoded fused protein comprises the secretion cassette 8' and the target protein 24', shown as Fused Protein 1 in Fig. 1B. Most often the signal peptide 10' will be enzymatically cleaved from the fusion protein by the host cell prior to the secretion of the immunofusin, and thus Fused Protein 2, shown in Figure 1C, shows the secreted fused protein which comprises the Fcy peptide 12' fused to the target polypeptide 24'. Both Fused Protein 1 and Fused Protein 2 show the optional interposition of a proteolytic cleavage site 22' between the CH3 domain 20' of the Fcy region 12' and the target protein 24'. 35 Cleavage of either Pused Protein with the appropriate proteolytic agent

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at the cleavage site 22' results in the releas of the target protein 24' from the Fc region 12', as shown in Figure 1D.

The processes for manipulating, amplifying and recombining DNAs are generally well known in the art, and therefore are not described in detail herein. Methods of identifying and isolating genes encoding proteins of interest, or for constructing such genes, are well understood and developed. In general the methods involve selecting genetic material coding for amino acids which define the polypeptide of interest according to the genetic code.

Accordingly, the DNA construction principle disclosed herein can be exploited using known recombinant DNA techniques involving the use of various restriction enzymes which make sequence specific cuts in DNA to produce blunt ends or cohesive ends, DNA ligase techniques enabling enzymatic addition of sticky ends to blunt ended DNA, construction of synthetic DNAs by assembly of short oligonucleotides, cDNA synthesis techniques, polymerase chain reaction, and synthetic probes for isolating genes having a particular function. Various promoter sequences and other regulatory DNA sequences used in achieving expression, and various types of host cells are also known and available. Conventional transfection techniques, and equally conventional techniques for cloning and subcloning DNA are useful in the practice of this invention and known to those skilled in the art. Various types of vectors may be used such as plasmids and viruses including animal viruses. The vectors may exploit various marker genes which impart to a successfully transfected cell a detectable phenotypic property that can be used to identify which of a family of cells has successfully incorporated the recombinant DNA of the vector. Given the 30 foregoing state of the genetic engineering art, skilled persons are enabled to practice the invention disclosed herein in view of this disclosure.

One method for obtaining the DNA encoding the various synthetic linkers disclosed herein is by assembly of synthetic oligonucleotides 35 in a conventional, automated, polynucleotide synthesizer followed by

- 11 -

ligation with a ligase. For example, the linkers can be synthesized as complementary DNA fragments using phosphoramidite chemistry.

The signal sequence of the invention is a polynucleotide which encodes an amino acid sequence that initiates transport of a protein across the membrane of the endoplasmic reticulum. Signal sequences which will be useful in the invention include antibody light chain signal sequences, e.g., antibody 14.18 (Gillies et. al., 1989, Jour. of Immunol. Meth., 125:191-202), antibody heavy chain signal sequences, 10 e.g., the MOPC141 antibody heavy chain signal sequence (Sakano et al., 1980, Nature 286:5774), and any other signal sequences which are known in the art (see for example, Watson, 1984, Nucleic Acids Research 12:5145). Each of these references is incorporated herein by reference. Signal sequences have been well characterized in the art and are known typically to contain 16 to 30 amino acid residues, and 15 may contain greater or fewer amino acid residues. A typical signal peptide consists of three regions: a basic N-terminal region, a central hydrophobic region, and a more polar C-terminal region. The central hydrophobic region contains 4 to 12 hydrophobic residues that anchor 20 the signal peptide across the membrane lipid bilayer during transport of the nascent polypeptide. Following initiation, the signal peptide is usually cleaved within the lumen of the endoplasmic reticulum by cellular enzymes known as signal peptidases. Potential cleavage sites of the signal peptide generally follow the "(-3, -1) rule". Thus a typical signal peptide has small, neutral amino acid residues in 25 positions -1 and -3 and lacks proline residues in this region. The signal peptidase will cleave such a signal peptide between the -1 and +1 amino acids. Thus, the portion of the DNA encoding the signal sequence may be cleaved from the amino-terminus of the immunofusin protein during secretion. This results in the secretion of a 30 immunofusin protein consisting of the Fc region and the target protein. A detailed discussion of signal peptide sequences is provided by von Heijne (1986) Nucleic Acids Res., 14:4683 (incorporated herein by reference). As would be apparent to one of skill in the art, the 35 suitability of a particular signal sequence for use in the secretion cassette may require some routine experimentation. Such

IPCT/US95/11720 WO 96/08570

- 12 -

experimentation will include determining the ability of the signal sequence to direct the secretion of an immunofusin and also a determination of the optimal configuration, genomic or cDNA, of the sequence to be used in order to achieve efficient secretion of immunofusins. Additionally, one skilled in the art is capable of creating a synthetic signal peptide following the rules presented by von Heijne, referenced above, and testing for the efficacy of such a synthetic signal sequence by routine experimentation. A signal sequence is also referred to as a "signal peptide", "leader sequence" 10 or "leader peptides" and each of these terms having meanings synonymous to signal sequence may be used herein.

The Fc region of an immunoglobulin is the amino acid sequence for the carboxyl-terminal portion of an immunoglobulin heavy chain constant 15 region. The Fc regions are particularly important in determining the biological functions of the immunoglobulin and these biological functions are termed effector functions. As known, the heavy chains of the immunoglobulin subclasses comprise four or five domains: IgM and IgE have five heavy chain domains, and IgA, IgD and IgG have four heavy 20 chain domains. The Fc region of IgA, IgD and IgG is a dimer of the hinge-CH2-CH3 domains, and in IgM and IgE it is a dimer of the hinge-CH2-CH3-CH4 domains. Further the CH3 domain of IgM and IgE is structurally equivalent to the CH2 domain of IgG, and the CH4 domain of IgM and IgE is the homolog of the CH3 domain of IgG (see, W.E.Paul, 25 ed., 1993, Fundamental Immunology, Raven Press, New York, New York, which publication is incorporated herein by reference). Any of the known Fc regions would be useful as the Fc region of the secretion cassette. However, it is important that the binding sites for certain proteins be deleted from the Fc region during the construction of the 30 secretion cassette. For example, since coexpression with the light chain is unnecessary, the binding site for the heavy chain binding protein, Bip (Hendershot et al. (1987) Immunol. Today 8:111-114), should be deleted from the CH2 domain of the Fc region of IgE, such that this site does not interfere with the efficient secretion of the 35 immunofusin. Likewise, the cysteine residues present in the Fc regions which are responsible for binding to the light chain of the

immunoglobulin should be deleted or substituted with another amino acid, such that these cysteine residues do not interfere with the proper folding of the Fc region when it is produced as an immunofusin. In the same manner, transmembrane domain sequences, such as those present in IgM, should be deleted such that these sequences do not result in misdirecting the immunofusin to the membrane as a transmembrane protein.

Upon expression and production of the Pc region as a portion of the secretion cassette, it may retain some of the biological properties, 10 termed "effector functions", which are native to the particular immunoglobulin class from which the Fc region is obtained. Useful effector functions include, for example, complement fixation, Fc receptor binding, binding to cell membranes, and placental transfer. In some cases, it may be advantageous to modify or remove one or more 15 of these effector functions, such as Fc receptor binding or complement fixation, using site directed mutagenesis or other well known molecular biology techniques. For example, Duncan et al. (Nature, 1988, 332:738) have mapped the amino acids responsible for the several of the immunoglobulin gamma effector functions activities, see also, Duncan 20 et al., 1988, 332:563; Yasmeen et al., Immunol., 1976, 116:518; Tao et al., J. Immunol., 1989, 143:2595. Each of these publications is incorporated herein by reference. The amino acids or peptide segments responsible for these functions can be deleted thus removing that portion of the Fc region, or substituted with sequences which would not confer the function using well known molecular biology techniques.

The currently preferred class of immunoglobulin from which the Fc region is derived is immunoglobulin gamma-1, because it has been well characterized and is efficiently secreted from most cell types. The Fc region of the other subclasses of immunoglobulin gamma (gamma-2, gamma-3 and gamma-4) would function equally well in the secretion cassette. The Fc region of immunoglobulin gamma-1 is preferably used in the secretion cassette includes at least part of the hinge region, CH2 region, and CH3 region. In addition, the Fc region of immunoglobulin gamma-1 can be a CH2-deleted-Fc, which includes a part of a hinge

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- 14 -

region and a CH3 region wherein the CH2 region has been deleted. A CH2-deleted-Fc has been described by Gillies et al., 1990, Hum. Antibod. Hybridomas, 1:47, which publication is incorporated herein by reference.

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As is apparent from the above discussion of Fc regions, the Fc regions from the other classes of immunoglobulins, IgA, IgD, IgE, and IgM, would also be useful as the Fc region of the secretion cassette. Further, deletion constructs of these Fc regions, in which one or more 10 of the constant domains are deleted would also be useful. One of ordinary skill in the art could prepare such deletion constructs using well known molecular biology techniques.

The identity of the target protein produced in accordance with the invention is essentially unlimited. Indeed, an important feature of the invention is that it provides a generalized DNA construct, and procedure which can be adapted to facilitate recombinant production of any desired target protein. For instance, the application of the invention to the expression of the regulatory proteins, such as 20 transcription factors which are normally localized to the nucleus, allows for the efficient secretion of such normally non-secreted proteins. In addition, regulatory proteins are in general difficult to express and the purification procedures are generally cumbersome (see, for example, Meisterernst et al. (1991) Cell 66:981). Therefore, it is especially desirable that such proteins be exported into the culture medium. Additionally, the invention can be used to enhance the production and secretion of proteins which are normally secreted at low If a desired target protein includes sequences encoding a secretion signal or a transmembrane signal, these sequences can be 30 removed from the target protein such that the secretion cassette directs the secretion of the fusion protein.

The optional proteolytic cleavage site may be any amino acid sequence which is recognized by specific cleavage agents. The 35 specificity of cleavage agents is determined by the identity of the sequence of amino acids at or near the peptide bond which is to be

- 15 -

hydrolyzed. A given cleavage agent may recognize the bond between two specific amino acids or may recognize a bond following one or a specific sequence of amino acids. The specificity of many cleavage agents is known. Table 1 set forth below lists various known cleavage agents and their primary (and in some cases secondary) sites of action.

			•			
		TABLE 1	*			
	Cleavage Agent	Major Site of Action	Other Sites of			
			Action			
10	Trypsin	Arg, Lys				
	Chymotrypsin	Trp, Phe, Tyr	Leu, Met, His			
	Elastase	Neutral Aliphatic				
		Residues				
	Pepsin	Phe, Leu, Trp	Ala, Gly, Glu			
15	Papain	Arg, Lys, Gly	Wide specificity			
	Subtilisin	Aromatic and	Various			
		Aliphatic residues				
	Thermolysin	Amino-linked bonds	Ala, Phe			
		of Aliphatic Residues				
20	S. aureus protease	Glu	Asp			
	Endoproteinase	Arg	•			
	Arg C (Submaxillari	S	•			
	protease)					
	Clostripain	Arg				
25	Thrombin	Arg	÷ .			
	Collagenase	X-Gly-Pro	X-Ala-Pro			
			X-Gly-Thr			
	Lysobacter	Lys				
	enzymogenes		• •			
30	(endoproteinase Lys-C)					
	Mysobacter Al-1	Lys				
	Protease					
	Armillaria mellea	Lys				
	Flavobacterium	Pro				

Ile-Glu-Gly-Arg

35 meringosepticum

Factor Xa

WO 96/08570 PCT/US95/11720

- 16 -

CNBr Met
BNPS-skatole Trp
N-bromosuccinimide Trp
O-iodosobenzoic Trp

5 acid

HBr/DMSO Trp NTCB Cys

Sodium metal in

liquid ammonia Pro

10 Hydroxylamine Asn-Gly
Dilute acid Asp-Pro

Other cleavage agents are known. Those preferred for use in the invention are enzymes with a primary site of action which cleave at the C-terminal side of the cleavage site residue.

The cleavage site in the fused protein generally can comprise any one or sequence of amino acids which can be cleaved by a cleavage agent specific for the site in an appropriate environment. Specificity of cleavage can be increased, and likelihood of undesired cleavage within the target protein or elsewhere in the fused polypeptide can be decreased, by selecting the cleavage agent having a site of action which is absent from the target polypeptide. The fused polypeptide is preferably cleaved under conditions in which it has assumed its native conformation. This has the effect of masking the presence of potential cleavage sites in the target polypeptide.

The invention is illustrated further by the following non-limiting examples.

## Example 1. Construction of a Secretion Cassette

The construction of an exemplary secretion cassette is described below. As would be appreciated by those of ordinary skill in the art, the signal sequence and the Fc region of an immunoglobulin could be other sequences than those described.

The signal sequence of an immunoglobulin light chain of the 14.18 antibody was selected for use as the signal sequence of the secretion cassette. The sequence of the 14.18 antibody light chain is provided in Gillies et al., 1989, Jour. Immunol. Meth., 125:191-202 and is incorporated herein by reference. The signal sequence was modified for ease of cloning as an XbaI-AflII fragment of the DNA. As would be apparent to those of skill in the art, the DNA encoding a human signal sequence could also be used. Specifically, an XbaI site was introduced 5' of the translation initiation codon and the consensus sequence for optimal ribosome binding (Kozak, 1984, Nature 308:241, incorporated herein by reference). An AflII site was introduced into the 3' end of the signal sequence by mutagenizing the DNA coding for the penultimate amino acid residue of the signal peptide from a serine to a leucine, thus the sequence ATC was mutagenized to TTA using site directed mutagenesis.

The Fc region of an immunoglobulin was selected to be the human Pcyl genomic DNA, including the genomic configuration of the hinge, CH2 and CH3 domains. The genomic sequence of human Fcy1 is provided in 20 Huck et al., (1986) Nucleic Acids Res. 14:1779 and is incorporated herein by reference. As would be apparent to one of ordinary skill in the art, a CH2-deleted-Fc may also be used as the Fc region of the secretion cassette (see, Gillies et al., 1990, Hum. Antibod. Hybridomas, 1:47), in which case the CH2 domain would be deleted from 25 the Fc region using established molecular biology techniques during the construction of the secretion cassette. The genomic DNA of Fcyl was modified for ease of cloning as an AflII-XmaI fragment. The 5' end of the human Fc genomic DNA was mutagenized to an AflII site by performing 30 a Polymerase Chain Reaction (PCR) using a 5' sense primer with the following sequence (Sequence ID No. 1): GAGAATT<u>CTTAAG</u>CGAGCCCAAATCTTCTGACAAAACTCAC This primer introduced an AflII site (underlined) and a cysteine to serine mutation (TGT to TCT, bold). The cysteine being mutated is the 35 one that is normally involved in disulphide bonding with the light

chain and thus does not affect the effector functions of the Fc region.

WO 96/08570 PCT/US95/11720

- 18 -

The deletion of this cysteine may serve to enhance the production of the Fcyl region as the efficient production of this modified Fcyl region will not require the coexpression of the immunoglobulin light chain. This cysteine was also removed such that it does not interfere with the proper folding of the Fcyl region or the fused target protein. The 3' end of the Fcyl genomic DNA encodes for two Xmal restriction sites. They are located at 10 and 280 bp upstream of the translation stop codon in the CH3 domain. The distal Xmal site was destroyed by introducing a silent mutation, using site directed mutagenesis, (TCC to TCA, where the CC were the first two bases of the Xmal site) so that the Xmal site 10 bp upstream of the stop codon became unique.

The XbaI-AflII restriction fragment encoding the light chain signal peptide was then ligated to the AflII-XmaI restriction fragment encoding the Fc region. The resultant XbaI-XmaI restriction fragment therefore encodes the secretion cassette, and the gene encoding the target protein of interest can be ligated to the 3' end of the secretion cassette via the XmaI site.

- 20 In general, the DNA encoding the target protein can be ligated to the unique XmaI site through the use of a linker-adaptor, such a linker-adaptor may also include restriction endonuclease sites in addition to an XmaI site. The use of a linker-adaptor has the additional feature in that it can encode a proteolytic cleavage site 25 for subsequent use in cleaving the target protein from the secretion cassette after production and secretion of the fusion protein. For example, the linker-adaptor can encode a lysine residue at the junction of the fusion protein, which provides the option of cleaving the target protein from the Fc domain by proteolytic enzymes such as trypsin or 30 plasmin. Similarly, the linker adaptor can include a DNA encoding the cleavage site of enterokinase K (Asp-Asp-Asp-Lys) in order to provide for the specific cleavage of the secreted fusion protein by enterokinase K.
- 35 Example 2. Construction of an Immunofusin

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The construction of an exemplary immunofusin, including a secretion cassette and a target protein is described below. As would b apparent to those of ordinary skill in the art, other target proteins can be fused to a secretion cassette using the same or other molecular cloning techniques.

The target protein for the exemplary immunofusin was chosen to be CD26, which is a type II membrane protein having its active site within the carboxyl-terminal region of the protein which is the extracellular domain. During the construction of a CD26 immunofusin, the cytoplasmic and transmembrane domains of CD26 were deleted so that they would not interfere with the secretion of the immunofusin by the secretion cassette. The 5' end of the cDNA encoding the extracellular domain was modified for ease of cloning to include a XmaI site, which was introduced via a linker-adaptor. The 3' end of the CD26 cDNA was also modified for ease of cloning to include a XhoI site, which could be introduced downstream of the translation stop codon either by PCR or by linker-adaptor ligation.

Various linker-adaptors can be used depending upon the desire for introduction of a proteolytic cleavage site between the DNA encoding for the Fc region and the CD26 cDNA. For example, one linker-adaptor which can be used for CD26 is:

- 5' CCG GGT (AAA) GGC ACA GAT GAT GCT ACA G
- as provided in Sequence ID Nos. 2 and 3. The first three codons in the top strand encode the last three amino acid residues of the CH3 domain, and starting with the codon GGC is the gene sequence of the extracellular domain of CD26. This linker-adaptor had the cohesive end of an XmaI site at its 5' end and the blunt end of a PvuII site at its 3' end, the blunt ended PvuII site being a convenient site for reconstruction with the rest of the CD26 cDNA. The lysine codon (AAA, in parenthesis) in the linker-adaptor is but one of many optional amino acid sequences which are useful to provide for a proteolytic cleavage site by cleavage agents. For example, this lysine residue can be cleaved by enzymes such as trypsin or plasmin.

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Alternatively, for more specific proteolytic cleavage by enterokinase K, the gene sequence encoding the enterokinase K cleavage site can be introduced via the following linker-adaptor:

5' CCG GGT TCA GGG GAT GAC GAT A

3' CA AGT CCC CTA CTG CTA CTG CTA TTC GA
as provided in Seq. ID Nos. 4 and 5. The nucleotides in bold encode
the amino acid residues (Asp)4-Lys, which is the recognition site of
enterokinase K. The linker-adaptor ends with a HindIII site, to which
the CD26 gene or other target protein gene sequences can be joined.

### Example 3. Host Cells and Transfection

The preferred host cell lines include the mouse myeloma (or 15 hybridoma) NS/0 and Sp2/0 Ag14 cells. The myeloma cells were transfected by protoplast fusion and selected in Dulbecco's modified Eagle's medium (Gibco) containing 10% fetal bovine serum and 100 nm methotrexate, as described by Gillies et al., 1989, BioTechnology, 7:799, which publication is incorporated herein by reference. 20 Transfectants secreting the immunofusins were identified by anti-Fc ELISA, as described by Gillies et al. (1989) J. Immunol. Methods 125:191, which publication is incorporated herein by reference. The highest producers were adapted to media containing 1 µM MTX and subcloned by limiting dilutions. For the production of immunofusins, 25 the cells were grown in Hybridoma Serum-Free Media (HSFM, Gibco) containing 1% fetal bovine serum and 1 µM MTX.

The other preferred recipient cell line is the human kidney 293 cells, which is useful for both transient and stable expression. Other 30 cells, such as the HeLa and the Chinese hamster ovary (CHO) cells, also worked in our system. The preferred method of transfection for these adherent cells is by coprecipitation of plasmid DNA with calcium phosphate, and other methods include lipofection and electroporation. For a description of these methods and other useful transfection 35 methods see, Sambrook et al. (1989) Molecular Cloning--A Laboratory Manual, Cold Spring Harbor, NY, incorporated herein by reference.

- 21 -

# Example 4. <u>Characterization and Purification of</u> <u>Immunofusins</u>

For routine characterization by gel electrophoresis, immunofusins in the conditioned media were first captured on Protein A Sepharose (Repligen, Cambridge, MA) and then eluted by boiling in protein sample buffer with or without 2-mercaptoethanol. After electrophoresis on an SDS-gel, the protein bands were visualized by Coomassie staining. For example, the IL2 immunofusin, see example 5, gave a band having the molecular weight of 45 kD under reducing conditions and a band having the molecular weight of 90 kD under non-reducing conditions, showing that the IL2 immunofusin was produced as a dimer, presumably through disulphide bonding in the hinge domain of the Fc region.

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Por purification, the cell culture media was collected and then the immunofusins were bound on Protein A Sepharose. The immunofusins were subsequently eluted from the Protein A in a sodium citrate buffer (100 mM, pH 4). The eluate was then immediately neutralized with 0.1 volume of 1 M Tris-hydrochloride, pH 8. In the case of CD26 immunofusin, it was shown that such an elution procedure resulted in greater than 80% recovery of the CD26 immunofusin with no loss of enzyme activity.

# Example 5. Expression of IL2 Immunofusin

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The cDNA of mature IL2 protein was modified for ease of cloning to have a 5' XmaI restriction endonuclease site and a 3' XhoI restriction endonuclease site using well known molecular techniques, such as those which were as described in example 2. The sequence of the mature IL2 cDNA is provided in Taniguchi et al., 1983, Nature, 302:305 and is incorporated herein by reference. The cDNA of the mature IL2 protein was constructed using recombinant techniques as a synthetic gene in order to optimize codon usage and to introduce desirable restriction endonuclease cleavage sites. The synthetic gene was created using conventional DNA manipulation techniques. Once the synthetic IL2 cDNA was constructed, the 5' XmaI site of the IL2 cDNA was ligated to the 3'

- 22 -

XmaI site of the secretion cassette, described in Example 1. The IL2 immunofusin, was then cloned into the expression vector pdC. The IL2 immunofusin expression vector was transfected into NS/O and Sp2/O as host cells by protoplast fusion, as is described by Gillies et al., 1989, Biotechnology, 7:799.

Two to three weeks after transfection, MTX-resistant NS/0 and Sp2/0 clones appeared. The initial clones were screened by anti-Fc ELISA. The IL2 immunofusin protein was collected from the media. 10 appropriate assay for the biological activity of IL2 was the standard T-cell proliferation assays according to Gillies et al. (Proc. Natl. Acad. Sci. (1992) 89:1428), which is incorporated herein by reference. The spent culture of the best clone contained about 100 µg/ml of IL2 immunofusin. The host cell clones which efficiently produced and 15 secreted the IL2 immunofusin protein were subcloned in media containing 100 nM MTX, and the best subclone produced about 200 µg/ml of protein in spent culture. When MTX was left out of the media in the subcloning, the best subclone thus isolated produced about 180  $\mu g/ml$  in spent culture. Thus, the construction of an IL2 immunofusin 20 unexpectedly provided for the production of IL2 at a level which is about 80 times that which can be achieved by the expression of IL2 alone using the pdEMp vector (unpublished data), and many times of that of the IL2 that was expressed in mammalian cells (Conradt et al., 1989, J. Biol. Chem., 264:17368) and in yeast (Ernst et al., 1989, 25 Biotechnology, 7:716). As mentioned in example 4, IL-2 immunofusin was produced as a homo-dimer of molecular weight of 90 kD, presumably through disulphide bonding in the hinge domain of the 45 kD monomers.

### Example 6. Expression of CD26 immunofusin

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The construction of CD26 as an immunofusin was undertaken to demonstrate that the invention is applicable to the expression of membrane anchored proteins such as type II membrane proteins. A type II membrane protein displays the carboxyl-terminal domain on the extracellular surface, and most often includes its active region within this carboxyl-terminal domain. The joining of a fusion polypeptide to

the carboxyl-terminal region of such a protein may interfere with the proper folding of the active site, and thus reduce or pr vent the production of active protein.

CD26 is a type II membrane protein comprising 766 amino acid 5 residues. The biological function of CD26 is as a T cell activation antigen and the putative coreceptor for entry of HIV in CD4+ cells (Callebaut et al. (1993) Science 262:2045). The CD26 protein is anchored to the lipid bilayer of the plasma membrane through a hydrophobic domain between residues 7 and 28 at the N-terminus. Amino acids 1 to 6 form a short cytoplasmic tail. The rest of the protein, between residues 29 and 766, is extracellular and includes several potential N-glycosylation sites and the active site of the enzyme (Tanaka et al. (1992) J. Immunol. 149:481). The 728 carboxyl-terminal residues in CD26 protrude from the membrane surface and the C-terminus 15 is free. A soluble CD26 expressed as an immunoadhesin, will have a conformation different from that of the native CD26, because the carboxyl-terminus in an immunoadhesin CD26 protein is not free but connected to antibody sequence. On the other hand, if we engineer an immunofusin in which the antibody sequence is amino-terminal to the 20 target protein, such as CD26, the native conformation of CD26 will be preserved, i.e. the C-terminus is free, and the antibody sequence, herein an Fc region, takes the place of the membrane to which CD26 is normally anchored. The enzymatic and biological activities of such a soluble CD26 immunofusin will not be compromised. In addition, CD26 is 25 a protease and its expression may be deleterious to the host cell. Thus by efficiently exporting the CD26 protease outside of the host cell in the form of an immunofusin, a higher level of expression can be achieved.

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A 2.3 kb cDNA fragment encoding the extracellular domain of CD26 was used to construct the CD26 immunofusin expression vector. The DNA sequence of CD26 is provided in Tanaka et al., 1992, J. Immunol., 149:481 and is incorporated herein by reference. CD26 was fused 3' of the secretion cassette as described above in example 2, and then the secretion cassette and CD26 target protein were cloned into the

expression vector pdC using the XbaI restriction endonuclease site 5' of the light chain signal sequence and the XhoI restriction endonuclease site 3' of the CD26 protein as described in example 2 above. The resultant CD26 immunofusin expression vector was transfected into a host cell as described in Example 3 above. MTXresistant clones from transfected NS/0 and Sp2/0 cells were screened by anti-Fc ELISA and DPPIV activity assay. CD26 is also known as DPPIV, which is an exopeptidase that cleaves after amino-terminal X-P (X can be any amino acid residue, and P is proline). DPPIV enzyme activity of 10 the CD26 immunofusin was assayed according to Tanaka et al., Proc. Natl. Acad. Sci., 1993, 90:4586, incorporated herein by reference, using glycylproline p-nitroanilide tosylate (Gly-Pro-pNA) as a substrate. The best NS/0 clone produced about 3.5  $\mu$ g/ml of CD26 immunofusin. The DPPIV moiety of the protein product was determined to 15 be fully active, having  $K_{\mbox{\scriptsize M}}$  and  $k_{\mbox{\scriptsize Cat}}$  values similar to those of the native CD26. Purthermore the enzymatic activity of CD26 immunofusin was inhibited by known peptide inhibitors in a dose-dependent manner. The peptide inhibitors tested included the tripeptides IPI and VPL and APL, each of which inhibited the CD26 enzyme activity greater than 30% 20 at 0.15 mM, greater than 70% at 1 mM and greater than 90% at 4 mM. a control known non-inhibitor peptides were also tested for their effect upon CD26 enzyme activity and the known non-inhibitors, GGG and GPHyP (wherein HyP is hydroxproline), were found to have no effect on the CD26 activity when incubated with the CD26 immunofusin at 25 concentrations ranging between 0.01 mM and 11 mM.

### Example 7. Expression of Tat immunofusin

The invention was also applied to the expression of regulatory

30 proteins which are normally localized to the nucleus. Because
regulatory proteins are in general difficult to express and purify, it
is especially desirable to devise a method by which such proteins can
be efficiently secreted from a host cell. Immunofusin constructs of
Tat and Rev (described in example 8), which are two proteins encoded by

35 the human immunodeficiency virus (HIV) that regulate expression of
viral proteins in the cell nucleus, were mad in order to determine the

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efficiency with which these proteins can be expr ssed and collected. We obtained high level expression and secretion of the Tat and Rev immunofusins, and readily purified the immunofusins in a single step.

A 260 base-pair cDNA fragment encoding Tat was cloned into the XmaI and XhoI sites of the pdC expression vector by modification of the 5' and 3' ends of the Tat protein using recombinant DNA techniques as described above. The sequence of the cDNA encoding the Tat protein is provided in Ratner et al., 1985, Nature, 313:277, and is incorporated herein by reference. Specifically, the sequence at the 5' end was modified to, Seq. ID No. 6, C CCG GGT CGC ATG GAG . . . . , where the underlined sequence is the XmaI site and the ATG in bold is the translation start codon of the Tat gene. At the 3' end, an XhoI site was introduced immediately downstream of the translation stop codon by standard PCR techniques. The Tat immunofusin expression vector was then transfected into a host cell, as described above, and the host cells were analyzed for production of Tat immunofusin protein. High level expression was obtained in transiently transfected 293 cells and stably transfected NS/0 cells. Stable NS/0 clones produced about 3 µg/ml of a 48 kD protein, analyzed on a SDS-gel under reducing conditions. This protein was confirmed to be Tat immunofusin by an anti-Tat antibody (Cat. #7001, American BioTechnologies, Cambridge, MA).

The Tat immunofusin was shown to be active by the following 25 transient expression experiment in 293 cells, the results of which are presented below in Table 2. The expression vector for Tat immunofusin was cotransfected with a separate vector containing LTR-TAR-Kappa, where LTR-TAR is the long terminal repeat DNA sequence of HIV that is transactivated by the Tat protein, and Kappa is the gene sequence 30 encoding the Kappa light chain of immunoglobulin. To measure expression levels of Fc-Tat (Tat immunofusin) and Kappa, the supernatants were assayed by anti-Fc and anti-Kappa ELISA respectively. In Table 2, pdC-Fc-Tat represents the pdC expression vector for Tat immunofusin; LTR-TAR-Kappa represents the expression vector for Kappa 35 light chain, in which the LTR-TAR regulatory region can be transactivat d by Tat; and pCEP-Tat is an expression vector for Tat,

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whose transcription is under the control of the human cytomegalovirus enhancer and promoter. pCEP-Tat was used as a positive control to monitor the transactivation of the LTR-TAR-Kappa by Tat protein. As a negative control LTR-TAR-Kappa was transfected alone to demonstrate that it is not transactivated in the absence of Tat protein or Tat immunofusin. As shown in Table 2, high level expression of the Tat immunofusin was observed in transfection 1; high level expression of both Tat and Kappa light chain were observed in the cotransfection experiment, transfection 2. Transactivation of Kappa by Tat was seen in the positive control, transfection 3, as expected. Little or no expression of Kappa was seen in the negative control, transfection 4, also as expected. Therefore, the Kappa light chain is expressed only through transactivation of the LTR-TAR region by a functional Tat protein, and the Tat immunofusin provides a functional Tat protein which is readily secreted from the host cell. This result also demonstrates that the secretion cassette is able to direct the secretion of a protein which is normally transported to the nucleus of the host cell.

Table 2

20			ELISA	(ng/ml)
	DNA used in transfection		Fc	Kappa
	1.)	pdC-Fc-Tat	>3000	0
	2.)	pdC-Fc-Tat, LTR-TAR-Kappa	1600	160
	3.)	PCEP-Tat, LTR-TAR-Kappa	0	277
25	4.)	LTR-TAR-Kappa	0	3

Example 8. Expression of Rev Immunofusin

A 350 base-pair cDNA fragment encoding Rev was modified to include

30 a 5' XmaI site and a 3' XhoI site and then ligated 3' of the described secretion cassette in the pdC expression vector. The sequence of the cDNA encoding the Rev protein is provided in Ratner et al., 1985, Nature, 313:277, and is incorporated herein by reference.

Specifically, the 5' end of the cDNA was modified to C CCG GGT CGC ATG

35 GCA . . . . (Seq. ID No. 7), where the underlined sequence is the XmaI site and the ATG in bold is the translation start codon of the Rev

gene. At the 3' end, an XhoI site was introduced immediately downstream of the translation stop codon by standard PCR techniques. High level expression was obtained in transiently transfected 293 cells and stably transfected NS/0 cells. Stable NS/0 clones produced about 3 5  $\mu g/10^6$  cells/day of the Rev immunofusin, which has a molecular weight of about 50 kD when analyzed on a SDS-gel under reducing conditions.

# Example 9. Site-specific Proteolytic Cleavage of an Immunofusin

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An exemplary cleavage of an immunofusin is described below, as would be apparent to one of ordinary skill in the art, each of the above described immunofusins could be cleaved from their respective secretion cassettes using the same method or an analogous method.

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A CD26 immunofusin having a lysine residue ("Fc(Lys)-CD26 immunofusin"), introduced by linker adaptor during construction of the immunofusin between the Fc region and the CD26 target protein sequence was cleaved using trypsin. To cleave the Fc(Lys)-CD26 immunofusin, the immunofusin was bound on Protein A Sepharose and cleaved at the desired lysine position by trypsin to release CD26 as follows: Fc(Lys)-CD26 immunofusin bound on Protein A Sepharose was incubated with a 1% trypsin solution at 37°C for 2 hr. Trypsin inhibitor (Sigma) was then added to stop any further digestion. The supernatant was then removed and analyzed on an SDS-gel under reducing conditions. After Coomassie staining, a band having a molecular weight of 110 kD, which corresponds to the size of CD26 without the secretion cassette, was obtained. As a control, CD26 immunofusin, without the lysine residue at the junction of the fusion between the Fc domain and the CD26 target protein ("Fc-30 CD26 immunofusin\*), was bound on Protein A Sepharose and similarly treated. The CD26 was found to not be released from the secretion cassette of the Fc-CD26 immunofusin, as was expected, and this also confirmed the specific cleavage of the immunofusin at the amino acid lysine which was inserted between the CH3 domain of the Fc region and 35 the target CD26 protein. As a further control, an identical aliquot of Fc-CD26 immunofusin which was bound to Protein A Sepharose was boiled

- 28 -

in the protein sample buffer and SDS-gel analysis of the supernatant showed a 140 kD band corresponding to the full length CD26 immunofusin protein monomer.

5 The results from the gel electrophoresis experiment were confirmed by DPPIV activity assays of the tryptic digests. Quantitative recovery of the DPPIV enzymatic activity was obtained in the supernatant when the Fc(Lys)-CD26 immunofusin bound to Protein A Sepharose was treated with trypsin. In the parallel experiment with Fc-CD26 immunofusin, 10 there was no DPPIV activity in the supernatant, because the CD26 protein was not released from the Protein A Sepharose.

## Example 10. Expression of OSF-2 immunofusin

15 OSF-2 is a 80-kD secretory protein that is involved in the ossification process. The sequence the DNA encoding OSF-2 is provided in Takeshita et al., 1993, Biochem. J. 294:271, and is incorporated herein by reference. The cDNA encoding the OSF-2 protein with its signal peptide was cloned into the expression vector pdC. NS/0 cells 20 were used for stable transfection and 293 cells were used for transient expression; but in neither case was the OSF-2 protein detected.

The OSF-2 cDNA was then adapted to be expressed as an immunofusin. At the 3' end, the XbaI site at the translation stop codon was converted to an XhoI site by linker ligation. At the 5' end the following linker-adaptor was used:

- 5 ' CCG GGT AAA AAC AAT CAT TAT GAC AA
- CA TTT TTG TTA GTA ATA CTG TTC TAG as provided in Seq. ID Nos. 8 and 9. The nucleotides in bold encode 30 the N-terminus of the mature OSF-2 protein, ending with BglII cohesive ends. These BglII cohesive ends were ligated to the BglII-XhoI fragment of the OSF-2 cDNA. The XmaI cohesive ends at the 5' end of the linker-adaptor (underlined) were ligated to the unique XmaI site in the immunofusin expression vector.

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High level expression was obtained in transiently transfected 293 cells and stably transfected NS/0 cells. Stable NS/0 clones produced about 5 to 7  $\mu$ g/ml of a 110 kD protein, when analyzed on a SDS-gel under reducing conditions. This protein was confirmed to be the OSF-2 immunofusin by Western blotting with an anti-OSF-2 antibody.

It was also found that the expression of OSF-2 as an immunofusin in a mammalian system was superior to the expression of OSF-2 in the thioredoxin gene fusion expression system in E. coli (LaVallie et al., 1993, Biotechnology, 11:187). The thioredoxin gene fusion system was designed to circumvent the formation of inclusion bodies because fusion to thioredoxin increases the solubility of many heterologous proteins produced in the E. coli cytoplasm. To test this system for the expression of OSF-2, the cDNA encoding the mature OSF-2 was inserted into the Smal site of the pTrxFus vector (Invitrogen, San Diego, CA), thus creating a thioredoxin OSF-2 fusion protein. The supplier's protocol for the expression of the fusion proteins was followed. The thioredoxin OSF-2 fusion protein was expressed, and, as a control, the thioredoxin protein was expressed alone without a fusion partner. The 20 results showed that although thioredoxin alone could be produced as a soluble protein at a high level, the thioredoxin OSF-2 fusion protein was present only in the insoluble fraction. Therefore, in addition to the lack of post-translational modification in bacterial expression, a relatively complex mammalian protein such as OSF-2 was not synthesized as a soluble protein when fused to thioredoxin.

### Example 11. Expression of BIG-H3 immunofusin

 $\beta$ IG-H3, a gene product which is induced by transforming growth factor- $\beta$ , is a 68-kD secretory protein that shares sequence homology 30 with OSF-2. The sequence of cDNA encoding \$IG-H3 is provided in Skonier et al. (1992) DNA and Cell Biology, 11:511, and is incorporated herein by reference. The cDNA encoding the native  $\beta$ IG-H3 was cloned into the expression vector pdC; but attempts to obtain stable transfectants producing  $\beta$ IG-H3 were unsuccessful. 35

WO 96/08570 PCT/US95/11720

- 30 -

The  $\beta$ IG-H3 cDNA was then adapt d to be expressed as an immunofusin. At the 3' end, the BsmI site downstream of the translation stop codon was converted to an XhoI site by linker ligation. At the 5' end, the following linker-adaptor was used:

- 5 5 . CCG GGT AAA GCC CTG GGC C
  - 3 CA TIT CGC GAC

(Seq ID. Nos. 10 and 11). The nucleotides in bold encode the Nterminus of the mature  $\beta$ IG-H3 protein. The linker-adaptor had XmaI cohesive ends for ligating to the expression vector as described in the 10 above examples, and ApaI cohesive ends for ligating to the ApaI site at the 5' end of the cDNA sequence encoding the mature  $\beta$ IG-H3.

High level expression was obtained in transiently transfected 293 cells and stably transfected NS/0 cells. Stable NS/0 clones produced about 3.5  $\mu g/10^6$  cells/day of a 100 kD protein when analyzed on a SDSgel under reducing conditions. This protein was confirmed to be the  $\beta$ IG-H3 immunofusin by Western blotting with anti- $\beta$ IG-H3 antibody.

# Example 12. Expression of the soluble form of IgE receptor as an immunofusin

The high affinity IgE receptor alpha subunit (IgE-R), the DNA sequence of which can be found in Kochan et al. (1988) Nucleic Acids Res. 16: 3584 and is incorporated herein by reference, was constructed as an immunofusin as follows: An XmaI site was introduced to the 5' end of the cDNA encoding the mature IgE-R so that the sequence at the junction of the fusion was <u>C CCG GGT GTC CCT CAG --- (Seq. ID No. 12)</u>, where the XmaI site is underlined and the three codons in bold are the first three amino acid residues of the mature IgE-R. At the 3' end of 30 the IgE-R, the cDNA encoding the transmembrane domain and the rest of the C-terminus was deleted and a translation stop codon was placed after the last codon of the extracellular domain. The sequence of the IgE-R immunofusin at the 3' end was thus TAC TGG CTA TAA CTC GAG (Seq. ID No. 13), where the three codons in bold were the last three amino 35 acid residues of the extracellular domain of the IgE-R, and they were followed by a stop codon and an XhoI site (underlined).

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The pdC expression vector containing the IgE-R immunofusin was transfected into 293 cells and NS/O cells. High levels of expression (3 to 5 µg/ml) of the IgE-R immunofusin were detected in the cell culture media by anti(Fc) ELISA. SDS-gel analysis under reducing conditions showed a band of the expected size of 70 kD. The partially purified protein (on Protein A Sepharose) was shown to bind IgE in an IgE-R/IgE ELISA.

### 10 Example 13. Expression of Fcyl

Fcγ1 was expressed by itself without a C-terminal target protein. This was achieved by ligating the following linker (having XmaI and XhoI cohesive ends)

- 15 5' CCG GGT AAA TAG C
  - 3' CA TTT ATC GAG CT

(Seq. ID Nos. 14 and 15), to the XmaI and XhoI sites of the pdC to reconstruct the coding region of Fc. High levels of expression was detected by anti(Fc) ELISA in the cell culture media of the transiently transfected 293 cells (5 to 7 μg/ml) and stably transfected NS/0 clones (5 to 10 μg/ml). SDS-gel analysis under reducing conditions showed an Fc band of the expected size of 31 kD.

# Example 14. Expression of PSMA immunofusin

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PSMA, prostate specific membrane antigen, is a type II membrane protein having a molecular weight of greater than 100 kD. PSMA is an integral membrane protein, and as such it is an attractive target for imaging and immunoconjugate delivery. To facilitate the expression of significant quantities of PSMA, we subcloned the extracellular domain of PSMA (the soluble form) and expressed this domain of PSMA as an immunofusin. A portion of the extracellular domain of PSMA, which is a soluble form of PSMA, can be produced as an immunofusin.

The cDNA encoding the full length PSMA was cloned from a human prostate carcinoma cell line LNCaP [Israeli et al. (1993) Cancer Res.,

WO 96/03570 PCT/US9S/11720

- 32 -

53:227, which publication is incorporated herein by reference). The portion of the PSMA cDNA corresponding to the extracellular domain was adapted to be expressed as an immunofusin by Polymerase Chain Reaction using the following primers:

N-terminal: 5' AAGCTT AAA TCC TCC AAT GAA GC

C-terminal: 5' CTCGAG TTA GGC TAC TTC ACT CAA AG

(Seq. ID Nos. 16 and 17). The two primers provide the HindIII and the

XhoI sites (underlined) for cloning into the immunofusin expression

vector. In the N-terminal primer, the HindIII site is followed by the

coding sequence of the extracellular domain of PSMA (in bold)

immediately after the transmembrane region. In the C-terminal primer,

the XhoI site is followed by the anticodon of the STOP codon and the C
terminal coding sequence of PSMA (in bold). The amino acid sequence of

the extracellular domain of PSMA is shown in Seq. ID No. 18.

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High level expression was obtained in stably transfected 290 and Sp2/0 cells. The PSMA immunofusin secreted into the cell culture media was purified by Protein A Sepharose. Treatment of the immunofusin with the protease plasmin quantitatively converted the 130-kD Fc-PSMA into two products: the 100-kD PSMA extracellular domain and the 31-kD Fc. The Fc was then removed from the solution by adsorption onto Protein A Sepharose. The soluble PSMA was purified and used to immunize mice. It is expected that an antibody specific only to PSMA should facilitate diagnosis and therapy of prostate cancer.

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### Example 15. Expression of Murine Fc

The Fc region of murine γ2a was prepared for expression as an immunofusin. Since the murine Fc region will not be immunogenic to 30 mice, such an immunofusin containing the murine Fc followed by, for example, a human protein fusion partner can be used to immunize mice directly without prior cleavage to get rid of the Fc. The murine Fc was cloned into our immunofusin expression vector as described below, and was expressed at a high level under our expression conditions.

The murine Fc γ2a domain, preceded by the signal peptide described above, was cloned into an expression v ctor, pdC, and was expr ssed without fusion to a target protein. Murine Fc γ2a cDNA (Sikorav et al., 1980, Nucleic Acids Res., 8:3143-3155, which publication is incorporated herein by reference) was adapted for cloning into the expression vector by Polymerase Chain Reaction using the following primers:

N-terminal: 5' CTTAAGC GAG CCC AGA GGG CCC ACA
C-terminal: 5' CTCGAGC TCA TTT ACC CGG AGT CCG

(Seq. ID Nos. 19 and 20). The N-terminal primer contains an AflII site (underlined) for ligating to the AflII site at the 3' end of the signal peptide, described above. The sequence following the AflII site (in bold) encodes the amino acid residues in the hinge region of murine γ2a gene. The C-terminal primer contains an XhoI site for cloning into the expression vector, followed by the anticodons of the translation STOP codon and the carboxyl end of murine γ2a (in bold).

High level expression of the murine Fcy2a region was demonstrated in 293 cells by SDS gel analysis followed by Western blotting with an anti-murine IgG antibody.

#### Example 16. Expression of gp120

The envelope protein gp120 of human immunodeficiency virus (HIV) is a glycoprotein having a molecular weight of 120kD, and is expressed on the surface of HIV particles and HIV infected cells. The protein gp120 is originally expressed in infected cells as a polyprotein, gp160, which is then cleaved by a cellular protein to gp120 and gp41. gp120 was prepared as an immunofusin and determined that the gp120 immunofusin was expressed at a very high level. Any desired portion of gp120 may also be prepared as immunofusin. The Fc moiety of the gp120 immunofusin could be cleaved off and gp120 was purified.

The complete nucleotide sequence of HIV has been published in 35 Ratn r et al. (1985) Nature, 313:277, and this publication is incorporated herein by reference. To prepare the gp120 immunofusin, a

translation STOP codon followed by an XhoI restriction site was introduced to the gp120-gp41 junction after amino acid Arg-518 of gp160 using standard molecular biology techniques, e.g., polymerase chain reaction. The existing NdeI restriction site present at nucleotide 5979, which is within the amino terminal portion of gp120, was converted to a HindIII restriction site through linker-adaptor ligation to generate and in-frame fusion. The resultant HindIII-XhoI fragment (1.36 kilobase pairs) encoding gp120 was then cloned into the immunofusin expression vector, pdC, as described above.

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The gp120 immunofusin expression vector was expressed in stably transfected 293 cells according to the methods described above, and high level expression of the gp120 immunofusin was obtained. The gp120 immunofusin was functionally active, as determined by binding to CD4 in an ELISA. The gp120 immunofusin was also determined to be quantitatively cleaved by enterokinase to release gp120 and the Fc region.

### Other Embodiments

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The invention may be embodied in other specific forms without departing from the spirit or essential characteristics thereof. The present embodiments are therefore to be considered in all respects as illustrative and non-restrictive, the scope of the invention being indicated by the appended claims rather than by the foregoing description, and all changes which come within the meaning and range of equivalency of the claims are therefore intended to be embraced therein.

## - 35 -SEQUENCE LISTING

5	(1) GENE	RAL INFORMATION:
,	(i)	APPLICANT: (A) NAME: FUJI IMMUNOPHARMACEUTICALS CORP. (B) STREET: 125 HARTWELL AVENUE
10		(C) CITY: LEXINGTON (D) STATE: MA (E) COUNTRY: USA (F) POSTAL CODE: 02173
15		(G) TELEPHONE: (617) 861-5300 (H) TELEFAX: (617) 861-5301 (I) TELEX:
	(ii)	TITLE OF INVENTION: EXPRESSION AND EXPORT TECHNOLOGY OF PROTEINS AS IMMUNOFUSINS
20	(iii)	NUMBER OF SEQUENCES: 20
	(iv)	CORRESPONDENCE ADDRESS:  (A) ADDRESSEE: PATENT ADMINISTRATOR, TESTA, HURWITZ & THIBEAULT
25		(B) STREET: 125 HIGH STREET (C) CITY: BOSTON (D) STATE: MA (E) COUNTRY: USA
30		(F) ZIP: 02110
35	(v)	COMPUTER READABLE FORM:  (A) MEDIUM TYPE: Floppy disk  (B) COMPUTER: IBM PC compatible  (C) OPERATING SYSTEM: PC-DOS/MS-DOS  (D) SOFTWARE: PatentIn Release #1.0, Version #1.25
<b>3</b> 3		
40	(Vi)	CURRENT APPLICATION DATA:  (A) APPLICATION NUMBER: US  (B) FILING DATE:  (C) CLASSIFICATION:
70		
45	(Viii)	ATTORNEY/AGENT INFORMATION:  (A) NAME: PITCHER, EDMUND R.  (B) REGISTRATION NUMBER: 27,829  (C) REFERENCE/DOCKET NUMBER: FIP-001
	(ix)	TELECOMMUNICATION INFORMATION:
	(231)	(A) TELEPHONE: 617-248-7000 (B) TELEFAX: 617-248-7100
50		(2) 12221211 02/ 210 / 200
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60	(ii)	MOLECULE TYPE: cDNA
	(~i`\	SEQUENCE DESCRIPTION: SEQ ID NO:1:
65	(XI)	SEQUENCE DESCRIPTION. ONE TO NO. T.

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- 36 -
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                (B) TXPE: nucleic acid.
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         (ii) MOLECULE TYPE: cDNA
65
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- 37 -

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                (D) TOPOLOGY: linear
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- 38 -(ii) MOLECULE TYPE: cDNA

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GATCTTGTCA TAATGATTGT TTTTAC 26

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35

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- (ii) MOLECULE TYPE: cDNA
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CAGGGCTTTA C

11

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  - (ii) MOLECULE TYPE: cDNA

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- 39 -

(C) STRANDEDNESS: single

(D) TOPOLOGY: linear

(ii) MOLECULE TYPE: CDNA 5

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(D) TOPOLOGY: linear

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(B) TYPE: nucleic acid

(C) STRANDEDNESS: single

(D) TOPOLOGY: linear

(ii) MOLECULE TYPE: cDNA

40

35

(xi) SEQUENCE DESCRIPTION: SEQ ID NO:15:

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45

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- 40 -

5	(i)	(B)	UENCI LEI TYI STI	NGTH PE: 1 RANDI	: 26 nucle EDNES	base eic a SS:	e pa: acid sing:	irs	, -							
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15	(2) INFO	RMATI	ON 1	FOR S	SEQ 1	D NO	0:18	:								
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35	(xi)	SEQU	JENCI	E DES	SCRIE	PTIO	1: SI	II QI	NO:	18:						
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45	Leu	Ala 50	Lys	Gln	Ile	Gln	Ser 55	Gln	Trp	Lys	Glu	Phe 60	Gly	Leu	Asp	Ser
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65	Leu 145	Glu	Arg	Asp	Met	Lys 150	Ile	Asn	Cys <sup>°</sup>	Ser	Gly 155	Lys	Ile	Val	Ile	Ala 160

							٠									~
	Arg	Tyr	Gly	Lys	Val 165	Phe	Arg	-41 Gly	- Asn	Lys 170	Val	Lys	Asn	Ala	Gln 175	Leu
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			435					440	,				443			Lys
55		450	)				455	1				400	,			Ser
60	465	•				470	,				4/5	•				Val 480
					485	•				43	,				175	
65	Asn	Tr	Glu	500	r <b>As</b> r	ı Lys	s Ph	Sei	50!	у Т <b>у</b> з 5	PIC	, ner	, iyi	510	)	Val

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5		Tyr	His 530	Leu	Thr	Val	Ala	Gln 535	Val	Arg	Gly	Gly	Met 540	Val	Phe	Glu	Leu
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40		Glu 705	Val	Ala													
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50		(ii)	MOL	ECUL	E TY	PE: (	cdna										
		(xi)	SEQ	UENC	E DE	SCRI	PTIO	N: S	EQ I	D NO	:19:						
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	(2)	INFÓ	RMAT	ION	FOR	SEQ	ID N	0:20	:								
60		(i)	(A (B (C	UENC ) LE ) TY () ST () TO	NGTH PE: RAND	: 25 nucl EDNE	bas eic SS:	e pa acid sing	irs.								
65			,,,	, 10		<b></b> ·											

- 43 -

(ii) MOLECULE TYPE: cDNA

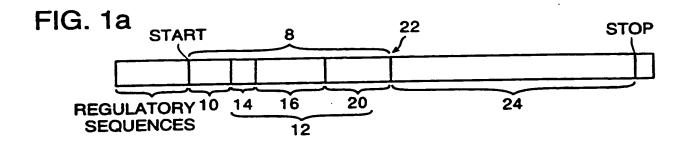
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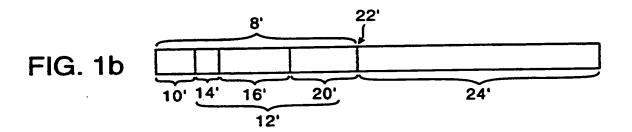
#### What is claimed is:

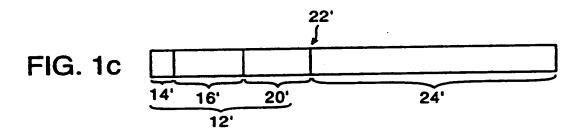
- 1 1. A DNA produced by recombinant DNA techniques for inducing expression
- 2 and subsequent secretion of a target protein, said sequence being free of
- 3 immunoglobulin CH1 and comprising a polynucleotide encoding, from its 5' to
- 4 3' direction:
- 5 A) a secretion cassette which comprises
- 6 a signal sequence;
- 7 an immunoglobulin Fc region; and
- 8 B) a target protein sequence.
- 1 2. The DNA of claim 1 wherein the target protein sequence encodes a
- 2 soluble form of prostate specific membrane antigen.
- 1 3. The DNA of claim 1 wherein the target protein sequence encodes at
- 2 least a portion of gp120 protein.
- 1 4. The DNA of claims 1, 2 or 3 wherein the signal sequence encodes a
- 2 signal peptide which directs secretion of the target protein and is then
- 3 removed by enzymatic cleavage.
- 1 5. The DNA of claim 1, 2 or 3 wherein the Fc region is altered to delete
- 2 at least one effector function activity.
- 1 6. The DNA of claim 1, 2 or 3 wherein the Fc region comprises a hinge, a
- 2 CH2 domain and a CH3 domain of immunoglobulin gamma.
- 1 7. The DNA of claim 1, 2 or 3 wherein the Fc region comprises a hinge
- 2 region and a CH3 domain of immunoglobulin gamma.
- 1 8. The DNA of claim 1, 2 or 3 further comprising a proteolytic cleavage
- 2 site interposed 3' of a portion of said polynucleotide encoding said
- 3 immunoglobulin Fc region and 5' of a portion of said polynucleotide encoding
- 4 said entire target protein.
- 1 9. A replicable expression vector for transfecting a mammalian cell, said
- 2 vector comprising the DNA of claim 1, 2 or 3.

- 45 -

- 1 10. A host cell transformed with the DNA of claim 1, 2 or 3.
- 1 11. Target protein produced by culturing the cell of claim 10.
- 1 12. A method of producing a target protein comprising the steps of:
- 2 1) transfecting the DNA of claim 1, 2 or 3 into a host cell;
- 3 2) culturing the host cell in a medium under conditions to promote
- 4 expression and secretion of a fusion protein comprising
- 5 an immunoglobulin Fc region, and
- 6 a target protein; and
- 7 3) collecting the fusion protein from the medium.
- 1 13. The method of claim 12 wherein the fusion protein has bioactivity of
- 2 the target protein.
- 1 14. The method of claim 12 further comprising the additional steps, after
- 2 step 3, of
- 3 4) cleaving the Fc region from the target protein, and
- 4 5) collecting the target protein.
- 1 15. A method of producing a target protein comprising the steps of:
- 2 1) transfecting the DNA of claim 1, 2 or 3 into a host cell;
- 3 2) culturing the host cell in a medium under conditions to promote
- 4 expression and secretion of a fusion protein comprising
- 5 an immunoglobulin Fc region, and
- 6 a target protein; and
- 7 3) cleaving the Pc region from the target protein, and
- 8 4) collecting the target protein from the medium.







International plication No PCT/US 95/11720

CLASSIFICATION OF SUBJECT MATTER
C 6 C12N15/62 C12N15/85 CO7K14/16 C07K14/705 ÎPC 6 C12N5/10 C07K16/00 According to International Patent Classification (IPC) or to both national classification and IPC B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) C12N CO7K IPC 6 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) C. DOCUMENTS CONSIDERED TO BE RELEVANT Relevant to claim No. Cristion of document, with indication, where appropriate, of the relevant passages Category \* 2-15 BIOCONJUGATE CHEMISTRY, Y vol. 4, 1993 AMERICAN CHEM. SOC., US, pages 230-235. S.D. GILLIES ET AL. 'Biological activity and in vivo clearence of antitumor antibody/cytokine fusion protein' cited in the application see the whole document 2-15 PROC. NATL.ACAD SCI., Y vol. 89, February 1992 NATL. ACAD SCI., WASHINGTON, DC, US;, pages 1428-1432, S.D. GILLIES ET AL. 'Antibody-targeted interleukin 2 stimulates T-cell killing of autologous tumor cells' cited in the application see the whole document Patent family members are listed in annex. X Further documents are listed in the continuation of box C. X "I" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone 'E' earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such document, such combination being obvious to a person skilled document referring to an oral discionare, use, exhibition or document published prior to the international filing date but later than the priority date claimed "A" document member of the same patent family Date of mailing of the international search report Date of the actual completion of the international search 2 8, 02, 96 22 January 1996 Authorized officer Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentiaan 2 NL - 2220 HV Rijewijk Tel. (+31-70) 340-2040, Tx. 31 651 epo ni, Fac: (+31-70) 340-3016 Hornig, H

Form PCT/ISA/218 (second sheet) (July 1992)

Internation pplication No PCT/US 95/11720

		PCT/US 95/11/20
C.(Continue	nion) DOCUMENTS CONSIDERED TO BE RELEVANT	<del></del>
Category *	Cruston of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	WO,A,91 00360 (MEDAREX INC) 10 January 1991 see page 2, line 26 - page 12, line 23	2-15
Υ.	WO,A,91 08298 (GENENTECH INC) 13 June 1991 see page 4, line 29 - line 32 see page 8, line 28 - line 30 see page 10, line 29 - line 31 see page 10, line 34 - line 37	2-15
Y	WO,A,92 08495 (ABBOTT BIOTECH INC) 29 May 1992 see page 10, line 2 - page 14, line 23 see page 24, line 1 - line 33	2-15
Y	WO,A,92 08801 (ABBOTT LAB) 29 May 1992 see page 7, line 15 - page 16, line 13	2-15
<b></b>	EP,A,O 511 747 (ROHM & HAAS) 4 November 1992 see page 4, line 24 - line 30	4,14,15
Y	WO,A,93 03157 (DANA FARBER CANCER INST INC) 18 February 1993 see page 14, line 6 - line 23	4,14,15
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